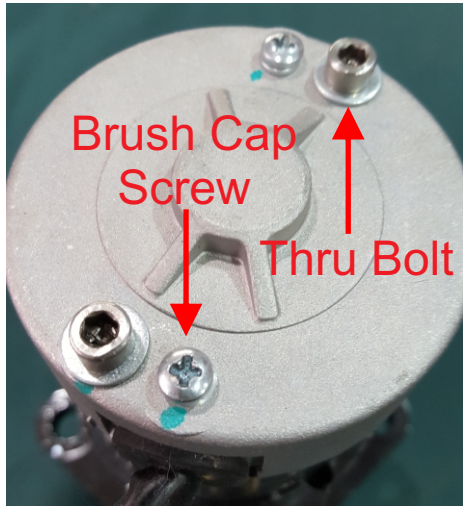


1: Remove thru bolts and brush cap screws.  
Remove brush cap.

2: Remove nut on solenoid, holding the high current lead of the brush holder.

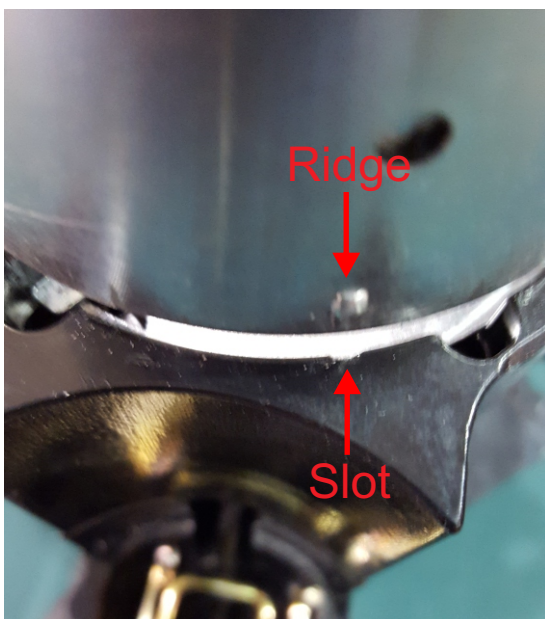


3: Remove armature and brush holder assembly together as a single unit.

**NOTE:** There is a small ball inside the planetary assembly that may be stuck on the end of the armature gear.



4: Remove field and take note of the location of the locating ridge that slides into the slot of the planetary housing.



5: Install field with locating ridge aligned with slot on planetary housing. Install armature/brush holder assembly. Install brush cap. Install brush holder screws and thru bolts using blue thread locking compound. Connect high current lead on to solenoid.

